A Formylation-Cyclization Method of Synthesis of Cycloalkenones from Unsaturated Ketones. 2.1 Simple Synthesis of Some Functionalized **Bicyclo**[3.3.1]nonane Derivatives

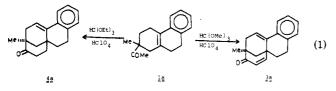
Ratna Chakraborti,[†] Brindaban C. Ranu, and Usha Ranjan Ghatak*

Department of Organic Chemistry, Indian Association for the Cultivation of Science, Jadavpur, Calcutta 700 032, India

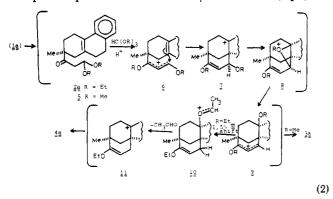
Received May 6, 1985

The potential generality of formulation-cyclization of a variety of γ , δ -unsaturated methyl ketones as a route to some functionalized bicyclo[3.3.1]nonane derivatives has been examined. Thus, perchloric acid catalyzed reactions of β -diethoxyethyl ketones 2a-c and 14a-c, derived from the 2-acetyl-2-methylhexahydrophenanthrenes and tetrahydrofluorenes 1a-c and 13a-c, respectively, in the absence and presence of triethyl orthoformate, afforded the corresponding bridged dienones 3a-c and 15a-c and enones 4a-c and 16a-c in excellent yields. The bridged enones 4b-c and 16a-c are also formed by direct reaction of the methyl ketones 1b,c and 13a-c with triethyl orthoformate and perchloric acid, similar to that with 1a, reported earlier. While similar perchloric acid catalyzed reaction of 2b and 13a, b with trimethyl orthoformate gives the dienones 3b and 15a, b, the respective p-methoxystyrenoid derivatives 1c and 13c under identical conditions lead to the bicyclo[2.2.2]octanones 22 and 23. Unlike the aforementioned 2-methyl 2-acetyl substrates, the desmethyl ketones 18a,b and 20 and the respective β-diethoxyethyl derivatives 24a,b and 25 on reaction with triethyl orthoformate and perchloric acid give only the respective bridged cyclodienones 26a,b and 27 in good yield. Similarly, perchloric acid catalyzed reactions of β -diethoxyethyl ketones **31a**-d derived from 1-acetyl-4-arylcyclohex-3-enes (**30a**-d) in the presence or absence of triethyl orthoformate lead to the respective 6-arylbicyclo[3.3.1]nona-3,6-dien-2-ones (32a-d). The carbonyl conjugated double bond in the dienones 3a-c, 15a-d, and 32c,d undergoes chemoselective catalytic hydrogenation using piperidine and palladium-charcoal, affording the respective enones 4a-c, 16a-c, and 33c,d.

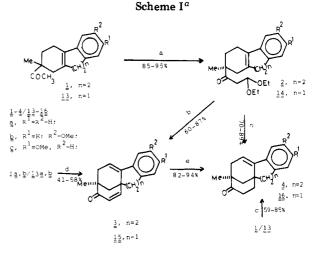
The carbon-oxygen bond formation involving ortho esters with aldehydes or ketones is a well-established reaction.² On the other hand, carbon-carbon bond formations by ortho esters, for examples, ethyl and methyl orthoformates, have only been occasionally used.^{3,4} Recently we reported¹ a perchloric acid catalyzed formylation-cyclization reaction of the rigid γ , δ -unsaturated methyl ketone 1a to the bridged dienone 3a and the enone 4a, respectively (eq 1), with methyl and ethyl orthoformates in



a one-pot operation, presumably proceeding through a complex sequence of reactions $2a/5 \rightarrow 9 \rightarrow 11$ (eq 2) in-



volving the intermediate dialkoxyethyl ketone 2a or 5. Since the annulation reaction appeared quite attractive as a general method for the construction of functionalized bicyclo[3.3.1]nonane derivatives,⁵ a study of its versatility and limitations has been undertaken. The initial phase of this investigation leading to the development of a highly



^a (a) CH(OEt)₃, Et₂O·BF₃, (i-Pr)₂NEt, CH₂Cl₂; (b) HClO₄, C₆H₆; (c) HClO₄-CH(OEt)₃, C₆H₆; (d) HClO₄-CH(OMe)₃, C₆H₆; (e) H₂ Pd(C), C₅H₁₁N.

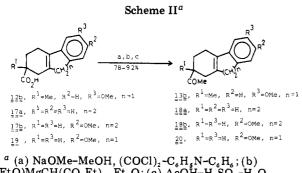
efficient two-step formylation-cyclization route to such compounds is described here.⁶ The present work also

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 $(EtO)MgCH(CO_2Et)_2, Et_2O; (c) AcOH-H_2SO_4-H_2O$ (8:1:5).

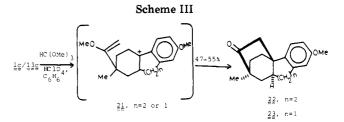
provides direct evidence in support of the proposed mechanism.

Results and Discussion

In order to probe the intermediacy of the dialkoxyethyl ketones (2a/5) in the acid-catalyzed orthoformate-induced annulation, detailed study was first undertaken with the methyl ketone 1a. The interaction of 1a with diethoxycarbonium fluoroborate according to Mock and Tsou.⁴ afforded the β -diethoxyethyl ketone 2a in excellent yield (Scheme I). This relatively unstable intermediate, characterized by spectral data, on cyclization with perchloric acid (70%) in benzene gave the dienone **3a** in 87\% yield, which was obtained only in 41% yield¹ in the one-pot sequence (eq 1). In contrast, repeating the cyclization of 2a with an excess of ethyl orthoformate under identical conditions gave the enone 4a in 89% yield. Obviously, in the perchloric acid catalyzed reaction of 1a, the dienone **3a** originates by the normal electrophilic cyclization followed by elimination of the β -ethoxy group from the cyclized ketone, whereas in the presence of ethyl orthoformate the sequence of reactions involving the alkoxy transfer and 1.5-hydride shift, for example $7 \rightarrow 8 \rightarrow 9$ (R = Et) \rightarrow 10 (eq 2) can only account for the formation of 4a. Thus, the present observations clearly support the mechanism depicted in eq 2.

Having ascertained the optimal conditions for synthesis of the dienone 3a and enone 4a by the two-step process, we investigated this sequence on the rigid hexahydrophenanthrene and tetrahydrofluorene methyl ketones 1b.c. 18a,b and 13a-c, 20 respectively. The preparations of 1b,c and 13a,c were reported earlier.⁷ The ketones 13b, 18a,b, and 20 were readily available in good yields by condensation of the acid chlorides, prepared from the known acids 12b,⁸ 17a,b,⁹ and 19,⁸ with diethyl ethoxymagnesium malonate¹⁰ followed by hydrolytic decarboxylation with acetic acid and dilute sulfuric acid (Scheme II).

Initially, each of the *gem*-acetylmethyl substrates 1b,c and 13a-c (structurally related to 1a) was converted to the respective β -diethoxyethyl derivaties **2b**,c and **14a**-c and submitted to cyclization with perchloric acid (70%) in benzene to afford the corresponding cyclodienones 3b,c and 15a-c in excellent yields. Repeating the cyclizations of 1b,c and 13a-c with excess triethyl orthoformate in the



presence of perchloric acid gave the respective cycloalkenones 4b,c and 16a-c in good yields (Scheme I). Direct formylation-cyclization¹ of the methyl ketones 1b,c and 13a-c with ethyl orthoformate in benzene in the presence of perchloric acid also furnished the respective enones 4b,c and 16a-c in comparable yields. The IR and ¹H NMR spectra of these compounds (see the Experimental Section) are in complete agreement with the assigned structures. The carbonyl conjugated double bond in the dienones 3a-c and 15a-c underwent highly chemoselective hydrogenation¹¹ in the presence of Pd-C (10%) in piperidine to afford the respective enones 4a-cand 16a-c in excellent yields. Each of the solvents such as N-methylpiperidine, pyrrolidine, pyridine, γ -picoline, or collidine was also equally effective. However, hydrogenation in pyridine required a relatively longer time.

In accord with the previous finding¹ (cf. eq 1), the methyl ketones 1a.b and 13a.b on reaction with excess trimethyl orthoformate in the presence of perchloric acid afforded the expected dienones 3a,b and 15a,b in 41-58% yields (Scheme I). In contrast, the *p*-methoxy ketones 1c and 13c, under identical reaction conditions, gave the known⁷ bridged ketones 22 and 23 in 55% and 47% yields, respectively, evidently through intramolecular C-alkylation of the corresponding protonated enol ether intermediates (e.g., 21) (Scheme III) in preference to the alternative formylation-cyclization sequence. The enhanced facility for intramolecular alkylation in enol ethers similar to 21 has been utilized in this laboratory⁷ in the syntheses of 22and 23.

The presence or absence of an α' -methyl group in the methyl ketone substrates seems to have an influence on the course of the formylation-cyclization reactions. Thus, perchloric acid catalyzed cyclizations of the diethoxyethyl derivatives 24a,b and 25 from the ketones 18a,b and 20 having no α' -methyl group, in the presence or absence of triethyl orthoformate, gave only the respective dienones 26a,b and 27 in good yields (Scheme IV). Direct reaction of 18a,b and 20 with triethyl orthoformate and perchloric acid again produced the dienones 26a,b and 27 as the only isolable products in comparable yields. That alkoxy hydride transfer is retarded in this series is supported by the isolation of the β -methoxy ketone 28 (R¹ = OMe; R² = H, X = Me, n = 1) in perchloric acid catalyzed reaction of 20 with trimethyl orthoformate. This was smoothly converted to the respective dienone 27 by treatment with ptoluenesulfonic acid in boiling benzene.

In order to explore the synthetic potentiality of the formylation-cyclization reactions, we have also investigated the structurally related monocyclic, γ , δ -unsaturated methyl ketones 30a-d. These were obtained in excellent yields

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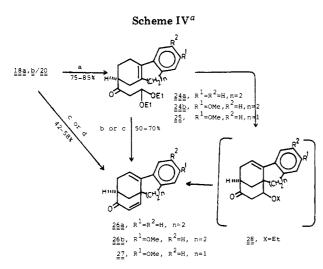
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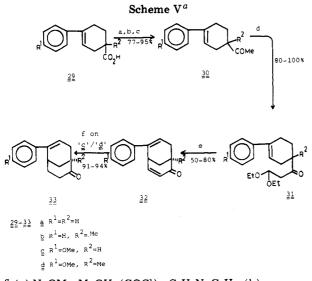
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^a (a) CH(OEt)₃, Et₂O·BF₃, (*i*-Pr)₂NEt, CH₂Cl₂; (b) HClO₄-C₆H₆; (c) HClO₄-CH(OEt)₃-C₆H₆; (d) HClO₄-CH(OMe)₃-C₆H₆.



^a (a) NaOMe-MeOH, $(COCl)_2$, C_6H_5N , C_6H_6 ; (b) (EtO)MgCH $(CO_2Et)_2$, Et₂O; (c) AcOH-H₂SO₄-H₂O (8:1:5); (d) CH $(OEt)_3$, Et₂O·BF₃, (*i*-Pr)₂NEt, CH₂Cl₂; (e) HClO₄-C₆H₆; (f) H₂ Pd(C), C₆H₁₁N.

by condensation of the respective acid chlorides from the known acids 29a-d,¹² prepared in improved yields, with diethyl ethoxymagnesium malonate followed by hydrolytic decarboxylation (Scheme V). While each of 30a and 30b was recovered unchanged on reaction with methyl orthoformate and perchloric acid in benzene, identical acidcatalyzed reaction with ethyl orthoformate gave a complex mixture of products in both the cases. However, the β diethoxyethyl ketones 31a-d, prepared from 30a-d, underwent smooth electrophilic cyclization and elimination of ethanol with perchloric acid in benzene to afford bridged dienones 32a-d in good vields. Repeating the cyclization of 31a-d with perchloric acid in the presence of triethyl orthoformate also gave only the dienones 32a-d in good yield, thereby indicating that the ethoxy group does not play any role in this reaction.

While the dienones 32c and 32d were smoothly reduced to the respective enones 33c and 33d on catalytic hydrogenation over Pd-C (10%) in piperidine or pyridine, the desmethoxy ketones **32a,b** gave some over reduction products along with the respective enones **33a,b**.

In conclusion, the present method provides a simple synthetic entry to some highly functionalized bicyclo-[3.3.1]nonane derivatives and a better understanding of the mechanism of the one-pot formylation-cyclization reaction.¹

Experimental Section

The compounds described are all racemates. Melting points taken in open capillary tubes, are uncorrected. UV spectra were recorded for solutions in 95% ethanol. ¹H NMR spectra were recorded at 60 and 200 MHz. Column chromatography was performed on neutral alumina (aluminium oxide, active, Brockmann grade 1 for chromatographic analysis). Petroleum ether and light petroleum ether refer to the fractions boiling in the ranges 60–80 and 40–60 °C, respectively.

Preparation of Methyl Ketones 13b, 18a,b, 20, and 30a-d. 2-Acetyl-2-methyl-1,2,3,4-tetrahydro-6-methoxyfluorene (13b). A related procedure was adopted.¹ A solution of diethyl ethoxy magnesium malonate,¹⁰ prepared from magnesium (1.0 g, 0.04 mol), diethyl malonate (6 mL), and ethanol (4.2 mL), in the presence of catalytic amount of CCl₄, in 50 mL of Et₂O was added slowly to the stirred solution of the acid chloride, made from acid 12b (2.2 g, 8.53 mmol) by treatment with oxalyl chloride (3.04 g, 24.4 mmol) in the usual way⁷ in 50 mL of Et₂O with salt ice bath cooling. Stirring was continued for 2 h at 0 °C and then for 12 h at room temperature. The mixture was added to 200 mL of ice-cold 2 N H₂SO₄, the Et₂O layer was separated, and the aqueous layer was extracted with Et_2O (2 × 50 mL). The combined Et_2O extracts were washed with H_2O , 5% aqueous Na_2CO_3 , and again with H_2O and dried (Na_2SO_4). After evaporation of Et_2O , the crude mixture was refluxed with CH_3CO_2H (24 mL), concentrated H_2SO_4 (3 mL), and H_2O (15 mL) for 7 h under N_2 . The reaction mixture was then diluted to 400 mL with H₂O and extracted with Et_2O (4 × 50 mL). The Et_2O extract was washed with H_2O , with 10% aqueous Na_2CO_3 , and again with H_2O and dried (Na_2SO_4) . Evaporation of Et₂O left a viscous liquid that on purification through a short column of neutral alumina (15 g) (eluted with petroleum ether) afforded a solid 13b: (1.7 g (75%)); mp 70 °C (light petroleum (ether); IR (KBr) 2930, 1700, 1600, 1485 cm⁻¹; UV λ_{max} 221 nm (log ϵ 4.25), 262 (3.81), 292 (3.52); ¹H NMR (CDCl₃) XL-200 δ 1.22 (3 H, s, Me), 1.76–2.94 (6 H, m), 2.18 (3 H, s, COMe), 3.24 (2 H, br s, ArCH₂), 3.84 (3 H, s, ArOCH₃), 6.66-6.80 (2 H, m, ArH), 7.30 (1 H, m, ArH). Anal. Calcd for C₁₇H₂₀O₂:C, 79.65; H, 7.96. Found: C, 79.55; H, 8.05.

2-Acetyl-1,2,3,4,9,10-hexahydrophenanthrene (18a). This was obtained in 85% yield from acid 17a in the same way as above: bp 180–185 °C (0.1 mm); IR (neat) 2925, 1708, 1488, 1352 cm⁻¹; UV λ_{max} 264 nm (log ϵ 4.1), 270 (4.10); ¹H NMR (CCl₄) δ 1.25–2.97 (11 H, m), 2.11 (3 H, s, COMe), 6.93–7.10 (4 H, m). Anal. Calcd for C₁₆H₁₈O: C, 84.91; H, 8.02. Found: C, 85.07; H, 7.98.

1-Acetyl-4-phenylcyclohex-3-ene (30a). This was obtained in 90% yield starting from acid 29a as low-melting solid: mp 38 °C (light petroleum ether); IR (KBr) 2920, 1705, 1640, 1595 cm⁻¹; UV λ_{max} 246 nm (log ϵ 4.08); ¹H NMR (CCl₄) δ 2.10 (3 H, s, COCH₃), 1.92-2.66 (7 H, m), 6.0 (1 H, m, ArC=CH), 7.0-7.00 (5 H, m, ArH). Anal. Calcd for C₁₄H₁₆O: C, 83.96; H, 8.05. Found: C, 84.0; H, 8.16.

Preparation of β -Diethoxyethyl Ketones 2a-c, 24a,b, 14a-c, 25, and 31a-d. 2-Methyl-2-(1-oxo-3,3-diethoxypropyl)-1,2,3,4,9,10-hexahydrophenanthrene (2a). A related procedure was adopted.⁴ A solution of freshly distilled $Et_2O \cdot BF_3$ (1.2 mL, 10 mmol) in 5 mL of CH₂Cl₂ was added dropwise to freshly distilled ethyl orthoformate (1.4 mL, 8 mmol) at -30 °C with stirring under nitrogen. The mixture was then allowed to warm to 0 °C, and stirring was continued at this temperature for 15 min. The resulting mixture was then cooled to -78 °C, and the solution of the ketone 1a (960 mg, 4 mmol) in 5 mL of CH₂Cl₂ was added, followed by dropwise addition of N,N-diisopropyl ethylamine (3.2 mL, 12 mmol), over a period of 10 min. The temperature of the resulting mixture was then allowed to rise up to -10 to -20 °C, and the mixture was stirred at that range of temperature for 2 h. The reaction mixture was then poured rapidly to a saturated sodium bicarbonate solution (50 mL). More CH₂Cl₂ was added

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and stirred vigorously for 20 min. The organic phase was separated and washed with cold, dilute sulfuric acid (2% v/v) followed by another washing with water. The CH₂Cl₂ solution was dried and evaporated to leave **2a** as yellow viscous liquid: 1.12 g (88%); IR (neat) 1700, 1625, 1590 cm⁻¹; ¹H NMR (CDCl₃) δ 1.10 (6 H, t, J = 8 Hz, Me), 1.17 (3 H, s, tertiary Me), 2.76 (2 H, br d, J = 5 Hz, COCH₂CH(OEt)₂), 3.43–3.73 (4 H, m, OCH₂Me), 4.86 (1 H, t, J = 5 Hz, COCH₂CH(OEt)₂), 7.0 (4 H, m, ArH).

β-Diethoxyethyl 4-Phenylcyclohex-3-enyl Ketone (31a). This was obtained in 100% yield starting from ketone 30a in the same way as above: IR (neat) 1710, 1600 cm⁻¹; ¹H NMR (CCl₄) δ 1.16 (6 H, t, J = 8 Hz, CH₃), 1.66–2.63 (7 H, m), 2.73 (2 H, d, J = 5 Hz, COCH₂CH(OEt)₂), 3.33–3.76 (4 H, m, OCH₂CH₃), 4.83 (1 H, t, J = 5 Hz, COCH₂CH(OEt)₂), 6.03 (1 H, m, ArC=CH), 7.06–7.33 (5 H, m, ArH).

Preparation of Bridged Dienones 3a-c, 15a-c, 26a,b, 27, and 32a-d. 2α -Methyl-1,2,3,9,10,10a-hexahydro-2 β ,10a β -(11oxopropeno)phenanthrene (3a) by Reaction of β -Diethoxyethyl Ketones 2a with HClO₄. To a stirred cooled (0 °C) solution of ketone 2a (400 mg, 1.14 mmol) in 5 mL of benzene was added 70% aqueous HClO₄ (0.3 mL) under N₂. The reaction mixture was stirred at 0 °C for 2 h followed by 1 h at room temperature and then poured into 5% aqueous Na₂CO₃ solution (50 mL) and extracted with Et₂O (4 × 25 mL). The Et₂O solution was washed with brine and dried (Na₂SO₄). Evaporation of solvent left a gummy mass that on chromatography over neutral alumina (8 g) [benzene-petroleum ether (1:9)] afforded a solid (248 mg, 87%) identical with the sample of 3a mentioned earlier.¹

7-Methoxy-1,2,3,9a-tetrahydro-2 β ,9a β -(10-oxopropeno)fluorene (27). (A) The reaction of ketone 25 (200 mg, 0.58 mmol) with HClO₄ (0.25 mL) in the same way as above followed by chromatography [benzene-petroleum ether (1:1)] gave 27: 80 mg (55%); mp 151 °C; IR (KBr) 2920, 1665, 1600 cm⁻¹; ¹H NMR (CDCl₃) δ 1.43-2.97 (7 H, m), 3.80 (3 H, s, ArOCH₃), 5.77 (1 H, t, J = 4 Hz, ArC=CH), 5.85 (1 H, d, J = 9 Hz, α -keto CH), 6.71-7.37 (4 H, m, ArH, with β -keto CH). Anal. Calcd for C₁₇H₁₆O₂: C, 80.92; H, 6.39. Found: C, 80.87; H, 6.46.

(B) The reaction of methyl ketone 20 (300 mg, 1.24 mmol) with HC(OMe)₃ (7 mL) in the presence of HClO₄ (0.8 mL) under the identical condition as above followed by chromatography gave the intermediate methoxy ketone 28 (X = Me): (148 mg (42%); mp 175-176 °C; IR (KBr) 1702, 1612 cm⁻¹; UV λ_{max} 262 nm (log ϵ 4.40), 302 (3.40); ¹H NMR (CDCl₃) δ 1.60-2.93 (9 H, m), 3.15 (3 H, s, OMe), 3.30-3.53 (1 H, m, oxyCH), 3.78 (3 H, s, ArOCH₃), 5.93 (1 H, t, J = 4 Hz, ArC=CH), 6.56-6.73 (2 H, m), 7.20-7.33 (1 H, m). Anal. Calcd for C₁₈H₂₀O₀: C, 76.03; H, 7.09. Found: C, 75.76; H, 7.11. This methoxy ketone, 28 (X = Me) (100 Mg, 0.35 mmol), was refluxed with 50 mL of benzene in the presence of *p*-TsOH, washed with water, and evaporated to leave a solid residue 27 78 mg (88%).

6-Phenylbicyclo[3.3.1]nona-3,6-dien-2-one (32a). The reaction of ketone 31a (325 mg, 1.07 mmol) with HClO₄ (0.25 mL) under the same condition as above followed by chromatography [benzene-petroleum ether (1:9)] gave 32a: 125 mg (60%); bp 120 °C (0.05 mm); IR (neat) 2930, 1665, 1595, 1500 cm⁻¹; UV λ_{max} 237 nm (log ϵ 4.25); ¹H NMR (CCl₄) δ 1.83-3.46 (6 H, m), 5.83 (1 H, d, J = 6 Hz, α -keto CH), 5.9 (1 H, t, J = 5 Hz, ArC=CH), 7.1-7.4 (5 H, m, ArH), 7.2 (1 H, d, J = 6 Hz, β -keto CH). Anal. Calcd for C₁₈H₁₄O: C, 85.68; H, 6.71. Found: C, 85.96; H, 6.45.

Preparation of the Bridged Enones 4a-c, 16a-c, 33c, and 33d. 2α -Methyl-1,2,3,9,10,10a-hexahydro-2 β ,10a β -(11-oxopropano)phenanthrene 4a. (A) By Reaction of β -Diethoxyethyl Ketone 2a with CH(OEt)₃ and HClO₄. To a stirred cooled (-5 °C) solution of ketone 2a (400 mg, 1.14 mmol) in 5 mL of benzene containing freshly distilled HC (OEt)₃ (7 mL) was added 70% aqueous HClO₄ (0.4 mL) under N₂. After being stirred at 0 °C for 2 h followed by 2 h at room temperature, the reaction mixture was worked up in the usual way. Chromatography of the gummy residue over neutral alumina (8 g) and elution with benzene-petroleum ether (1:3) gave after crystallization from light petroleum ether 4a [305 mg (89%)] identical with the sample mentioned earlier.¹

(B) By Reduction of Dienone 3a. The dienone 3a (100 mg, 0.4 mmol) was hydrogenated in dry piperidine (3 mL) in the presence of 10% Pd-C (20 mg) at room temperature and atmospheric pressure for 2 h. The catalyst was then filtered off, and the solution was diluted with ice-cold 2 M HCl (25 mL) and extracted with Et_2O (3 × 20 mL). The Et_2O extract was washed with brine and dried (Na₂SO₄). Evaporation of Et_2O followed by crystallization from light petroleum ether gave 4a, 91 mg (91%).

2α-Methyl-1,2,3,9a-tetrahydro-2β,9aβ-(10-oxopropano)fluorene (16a). (A) The reaction of ketone 14a (500 mg, 1.52 mmol) with CH(OEt)₃ and HClO₄ (0.5 mL) in the same way as above, followed by chromatography (petroleum ether) gave 16a: 300 mg (83%); mp 110 °C (petroleum ether); IR (KBr) 2925, 1711, 1385 cm⁻¹; UV λ_{max} 254 nm (log ϵ 3.62), 288 (3.34); ¹H NMR (CDCl₃) δ 1.13 (3 H, s, CH₃), 1.66–2.80 (10 H, m), 6.06 (1 H, t, J = 4 Hz, ArC=CH), 7.18–7.50 (4 H, m, ArH). Anal. Calcd for C₁₇H₂₈O: C, 85.67; H, 7.61. Found: C, 85.63; H, 7.57.

(B) The reaction of ketone 13a (400 mg, 1.76 mmol) with $CH(OEt)_3$ and $HClO_4$ (0.5 mL) followed by chromatography gave 16a (352 mg (83%).

(C) Reduction of dienone 15a (100 mg, 0.42 mmol) in piperidine (3 mL) in the presence of 10% Pd-C (20 mg) gave 16a, 84 mg (84%).

Preparation of Bicyclo[2.2.2]octanones 22 and 23. 2α-Methyl-7-methoxy-1,2,3,4,4a,9,10,10aα-octahydro-2β,4aβ-(11oxoethano)phenanthrene (22). The reaction of ketone 1c (500 mg, 1.85 mmol) in 5 mL of benzene with HC(OMe)₃ (7 mL) and 70% HClO₄ (1 mL) under identical conditions as above followed by chromatography [benzene-petroleum ether (3:1)] gave 22 [275 mg (55%), identical with the authentic sample.⁷

 2α -Methyl-7-methoxy-1,2,3,4,4a,9a α -hexahydro-2 β ,4a β -(10-oxoethano)fluorene (23). The reaction of ketone 13c (200 mg, 0.89 mmol) in 5 mL of benzene with HC(OMe)₃ (7 mL) and 70% HClO₄ (1 mL) under identical conditions as above followed by chromatography [benzene/petroleum ether (1:1)] gave 23 [94 mg (74%)], identical with the authentic sample.⁷

Acknowledgment. We graciously thank the department of Science and Technology, New Delhi, for the financial support under Grant No. 23 (3p-8)/81-STP/II.

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Registry No. (\pm)-1a, 94751-79-8; (\pm)-1b, 94751-78-7; (\pm)-1c,
94751-77-6; (±)-2a, 99034-27-2; (±)-2b, 99034-29-4; (±)-2c,
99034-28-3; (\pm)-3a, 99034-39-6; (\pm)-3b, 99034-40-9; (\pm)-3c,
99034-41-0; (\pm)-4a, 99034-52-3; (\pm)-4b, 99034-53-4; (\pm)-4c,
99034-54-5; (±)-12b, 81907-95-1; (±)-13a, 94751-83-4; (±)-13b,
99052-82-1; (\pm)-13c, 94751-82-3; (\pm)-14a, 99034-32-9; (\pm)-14b,
99034-34-1; (±)-14c, 99034-33-0; (±)-15a, 99034-44-3; (±)-15b,
99034-45-4; (±)-15c, 99034-46-5; (±)-16a, 99034-57-8; (±)-16b,
99034-55-6; (±)-16c, 99034-56-7; (±)-17a, 28114-48-9; (±)-17b,
53567-99-0; (\pm)-18a, 99034-20-5; (\pm)-18b, 99034-21-6; (\pm)-19,
28114-47-8; (\pm)-20, 99034-25-0; (\pm)-22, 94840-94-5; (\pm)-23,
94840-95-6; (±)-24a, 99034-30-7; (±)-24b, 99034-31-8; (±)-25,
99052-83-2; (±)-26a, 99034-42-1; (±)-26b, 99034-43-2; (±)-27,
99034-47-6; (±)-29a, 61414-85-5; (±)-29b, 61414-83-3; (±)-29c,
49708-14-7; (±)-29d, 61414-84-4; (±)-30a, 99034-22-7; (±)-30b,
99034-23-8; (±)-30c, 99034-24-9; (±)-30d, 99034-26-1; (±)-31a,
99034-35-2; (\pm)-31b, 99034-36-3; (\pm)-31c, 99034-37-4; (\pm)-31d,
99034-38-5; (±)-32a, 99034-48-7; (±)-32b, 99034-49-8; (±)-32c,
99034-50-1; (±)-32d, 99034-51-2; (±)-33c, 99034-58-9; (±)-33d,
99034-59-0; diethyl ethoxymagnesium malonate, 35227-78-2.
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Supplementary Material Available: Detailed preparation and physical data for 18a, 20, 30b-d, 2c, 2b, 24a,b, 14a-c, 25, 31b-d, 3b,c, 26a,b, 15a-c, 32b-d, 4b, 4c, 16b, 16c, 33c, and 33d (11 pages). Ordering information is given on any current mastered page.